

Date: Thursday, 02/04/2009 2:27:58 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
 Job Number : 46873
 Estimate Number : 13260
 P.O. Number :
 This Issue : 02/04/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D350766011
 First Issue : / / Type : THERMOFORMING Drawing Number : IIN350-766 REV A
 Previous Run : 46872 Drawing Revision : A
 Material :
 Due Date : 17/04/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : JD 09.04.03
 Comment : Est REV A NEW ISSUE 08/04/08 DL verified by:DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-011 CHG0012

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D36551 PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PANEL

batch: 47019

4.0 D36553 PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PANEL

batch: 47020

5.0 MS21059L3 Nut Plate



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut Plate

batch: M107394

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 02/04/2009 2:27:58 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)

Job Number: 46873

Part Number: D350766011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR274SS34

Cherry Rivet



Comment: Qty.: 8.0000 (s)/Unit Total : 8.0000 (s)
Cherry Rivet
batch: M167438

SS 09/04/15 (X)

7.0

AN5261032R12

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Screw
batch: M1568

SS 09/04/15 (X)

8.0

AN5261032R20

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Screw
batch: M10216

SS 09/04/15 (X)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/04/15 (X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-766-011

Location: B

PPP Rev: C

SS 09/04/15 (X)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SS 09/04/15 (X)

Job Completion



U 09.04.20

Dart Aerospace Ltd

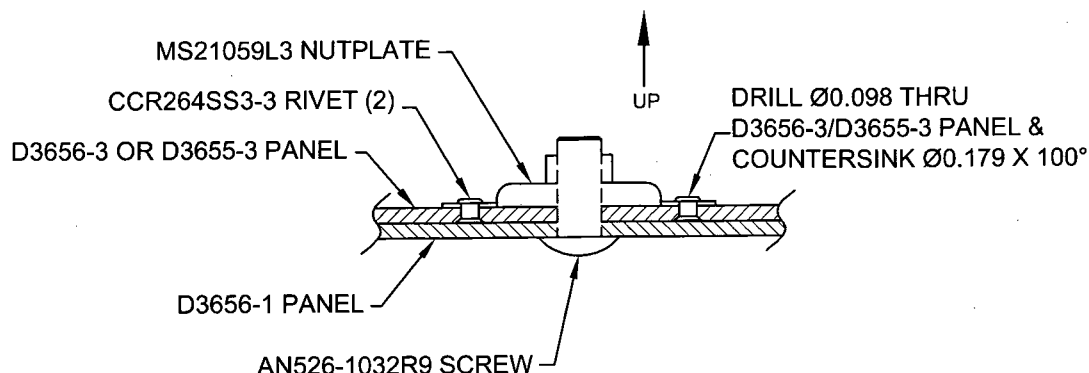
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

**Figure 6 – Nutplate Installation****4.0 WEIGHT AND BALANCE**

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|--|-------------------|-------------|-------------------|------------------|-------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit) | 13.2 lb 6.0 kg | 0 in 0 m | 0 in-lb 0 m-kg | 113 in 2.87 m | 1492 in-lb 17.2 m-kg |
| D350-766-013 Interior Trim Kit (Ceiling Trim Kit) | 11.0 lb 5.0 kg | 0 in 0 m | 0 in-lb 0 m-kg | 91 in 2.31 m | 1001 in-lb 11.6 m-kg |

5.0 PARTS LIST

| Qty -011 | Qty -013 | Part Number | Description |
|-------------|-------------|---------------|---|
| X | | D350-766-011 | INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT) |
| | X | D350-766-013 | INTERIOR TRIM KIT (CEILING TRIM KIT) |
| 1 | | D3655-1 | PANEL |
| 1 | | D3655-3 | PANEL |
| | 1 | D3656-1 | PANEL |
| | 1 | D3656-3 | PANEL |
| 4 | 15 | MS21059L3 | NUTPLATE |
| | 30 | CCR264SS3-3 | RIVET |
| 8 | | CCR274SS3-4 | RIVET |
| | 15 | AN526-1032R9 | SCREW |
| 2 | | AN526-1032R12 | SCREW |
| 2 | | AN526-1032R20 | SCREW |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46873

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A
Date: 08.03.03

Date: Wednesday, 08/04/2009 11:52:51 AM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
Job Number : 46873
Estimate Number : 13260
P.O. Number : Part Number : D350766011
This Issue : 08/04/2009 S.O. No. : Drawing Number : IIN350-766 REV A
Prsht Rev. : NC Project Number :
First Issue : 02/04/2009 Type : THERMOFORMING Drawing Revision : A
Previous Run : 46872 Material :
Written By : Due Date : 17/04/2009 Qty: 1 Um: Each
Checked & Approved By :
Comment : Est REV A NEW ISSUE 08/04/08 DL verified by:DD

Additional Product

REFERENCE ONLY

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-011 CHG001 2



808/04/15

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Job Completion

